

# Accurate, Quick & Globally Accepted Pharma Product Testing Solution

INJECTABLES



DRUG  
SUBSTANCE



INTERMEDIATES



SYRUPS



TABLETS/  
CAPSULES



EXCIPIENTS



World's largest network of bio/pharmaceutical  
GMP product testing labs

Enabling companies to advance resources  
from development through commercialization

Ensuring regulatory compliance, cost effectiveness  
and timeline adherence

Our specialized pharma product testing services includes but not limited to below services:

## Method Establishment

### Method Development And Validation

- Method Validation
- Method Verification
- Forced Degradation Study

### Method Transfer

- Direct Method Transfer
- Indirect Method Transfer

## Trace Analysis

### Nitrosamines

- Test all seven FDA identified drug product impurities using single method by LCMS/MS

### Genotoxic Impurity

- Detect genotoxic impurities regardless of mechanism using GC-MS/ LC-MS

### Residual Solvents

- Check residual solvents level in your drug product or drug substances using GC-HS
- Get accurate levels of organic volatile chemicals that are used or produced in the manufacture of drug substances or excipients, or in the preparation of drug products

### Elemental Analysis

- We offer elemental analysis using ICP-MS for trace metal analysis
- ICP-MS is used to assay trace and ultra-trace elements at part per billion (ppb) levels

## Quality Control

### Batch Release Tests

- Routine Analysis
- Stability Sample Analysis

### Raw Material & Excipients

- Method development/verification of inhouse & IP/BP/USP pharmacopeial methods with batch analysis
- Molecular weight determination by HPLC with RI detector <621>

### Packaging Testing

- Moisture vapor transmission rate (MVTR)

## Physical Characterization

### Particle Size Distribution

- Wet method
- Dry method

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